



## Three Axis Gyroscope Fiber

## **General Description**

The optical fiber inertial measurement unit is a research and development system for navigation guidance, attitude measurement and control of small missiles and guided bombs. The inertial product manufactured by the company consists of three all-solid-state fiber optic gyroscopes, three quartz accelerometers, and a data package board. The measurement load The angular velocity and linear acceleration of the body motion provide information for the attitude and navigation control of the carrier, and the measurement results are passed through the RS422 serial portOutput. This manual is only applicable to IMU390 products, including performance indicators, technical conditions, dimensions and safetyInstall and use. Among them, the technical conditions include the environmental range, electrical performance, and physical characteristics of the product.

## **Specifications**

Zero bias stability:≤0.01/0.006°/hr(1σ) Measuring axis: Single-axis Output signal:RS422 output Store temperature : -55°C~+100°C Measuring range: ±500°/s Random walk coefficient:≤0.005°/√*hr* 

## **Applications**

- 1:Motionattitude control 3: Servo tracking 5: Automatic cargo truck 7: Oil drilling 9:Drone
- 11.Airborne attitude

- 2:Damping of high speed train swing
- 4: Robot balance
- 6: Locking of the aiming system
- 8: Monitoring structural deformation
- 10:Building monitoring



## **Performance Spectification**

	F380H	F390L	
Zero bias stability	$\leq 0.1^{\circ}/hr(1\sigma, 10s)$ $\leq 0.2^{\circ}hr(1\sigma, 10s)$		
Room temperature bias repeatability	≤01°/hr(1σ,10s) ≤0.2°/hr(1σ,10s)		
Room temperature scale factor repeatability	$\leq 20 \text{ ppm}(1\sigma) \qquad \leq 50 \text{ ppm}(1\sigma)$		
Scale factor nonlinearity	≤30 ppm(1σ)	≤50 ppm(1σ)	
Scalefactor asymmetry	≤20 ppm(1σ)	≤50 ppm(1σ)	
Threshold	≤0.2°/ h		
Angular rate range	-500 ~ +500 °/s		
Bandwidth	≥200HZ		
Working temperature	-40°C ~ +65°C		

## **Performance Spectification**

No	Item	Technical Parameters	
1	Range (g)	≥±30	
2	Scale factor temperature coefficient (ppm/°C)	≤100	
3	Monthly stability of scale factor (ppm))	≤100	
4	Bias ( mg )	≤±7	
5	Partial temperature coefficient ( µg /°C )	≤100	
6	stability of partial value ((µg))	≤100	
7	Second-order nonlinear coefficient (µg /g2)	≤100	
8	Installation angle ( " )	≤200	
9	Appearance	No scratches, cracks, rust	

## Sinusoidal sweep vibration

The gyroscope is fixed on the vibrating table through tooling according to the vibration direction, and the gyroscope performs sinusoidal scanning in 3 directions, corre sponding to the X-axis, Y-axis, and Z-axis directions. Vibration step: add excitation to the vibrating table, power up the gyroscope, warm up for a certain period of time (gyrostart time), test the gyroscope output value, about 5min; perform sinusoidal vibration. Vibration conditions: 20Hz-2000Hz, scan time 5min, amplitude 4.2g. During the vibration, record the gyroscope output.



picture 1

Indicator requirements:

The fiber optic gyroscope has no resonance in the sine frequency sweeping range of 20HZ ~ 2000Hz;

Random vibration: the absolute value of the zero offset value in the vibration and the average value of the front and back zero offsets must be less than 1°/h.

### Impact test conditions

Peak acceleration (g)	30			
Duration (ms)	10			
Number of impacts	3 times in each direction			
Waveform	Half sine wave			
Direction	Χ, Υ, Ζ			
Note: The interval between two impacts is not less than 1.5s				

During the impact, the product is in the energized state, and the product should be able to work normally after completing the mechanical impact. The zero change value before and after the impact is less than 0.3°/h.

## Definition of output interfaces

J30J-15ZK	Definition	Remark	
1、2	+5V		
3、4	±5V(地)	Gyro power supply	
5、6	-5V		
7	+15V		
8	±15V(地)	Plus meter power supply	
9	-15V		
10	T1+	Send +	400HZ
11	T1-	Send-	Inertial output
12	T2+	Send+	4KHZ
13	Т2-	Send-	Gyro output
14	T3+	Send+	4KHZ
15	Т3-	Send-	Add table output



ITEM NO: IMU390

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